



Dart Aerospace Ltd.
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RBEA62309
Job Sheet 173840



004728

Part No: RBEA62309

Job Qty: 1 ea

Part Name: AS350/355 Field Maintenance



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/7/18

Job Tracking No:

Due Date: 7/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: RBEA62309 rev.12 IPP REV:A 17.12.13 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab	1 pcs		7/19/18	0.00	0.00	Start Up Small Fab-4		NCC
110	Small Fab	1 pcs		7/19/18	0.00	1.00	Small Fab-9		NCC DAS 38
120	QC	1 pcs		7/19/18	0.00	0.00	QC5		DAS 21 AUG 17 2018
130	Packaging	1 pcs		7/19/18	0.00	0.00	Packaging3-2		21 AUG 17 2018
140	QC21-FG	1 Ea		7/19/18	0.00	0.00	QC21		21 AUG 17 2018

Part Op 100 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
 Descriptions: APP-1700-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Install placard to wheel housing as per DWG 6-Glue foam to case and pack case 7- See note 1 for hoses
 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
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Das de rigging pin



Container No: S097496

Part: RBEA62309

Job No: 173840

Serial No/Batch: S097496

Revision: 12

Inspector:

Exp Date:

Instructions:

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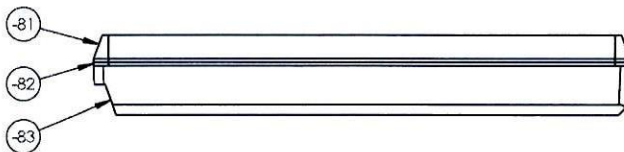
DATE: 01/10/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	100-Small Fab	5084066
5274T761	Polypropylene Vial for Flange Wrench Bolts	1 Ea (1 ea)	100-Small Fab	5083897
7189K31	Cable Ties Black	9 Ea (9 ea)	100-Small Fab	5038430
86625K31	Grommet Size 00	1 Ea (1 ea)	100-Small Fab	5038427
9052000	10" Mini Bungee Cord	4 Ea (4 ea)	100-Small Fab	5036095
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	100-Small Fab	5089128
97526A421	Rivet	4 Ea (4 ea)	100-Small Fab	50838420
APP-1700-E	Hard Case	1 Ea (1 ea)	100-Small Fab	5057810
CL-194-TERM-2	Eyelet	1 Ea (1 ea)	100-Small Fab	5041609
CL-2-C	Lanyard Wire	1.1600 ft (1.16 ea)	100-Small Fab	5076878
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	100-Small Fab	5055799
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	100-Small Fab	5051040
RBE-350DAMPER	Damper Spanner Wrench	1 Ea (1 ea)	100-Small Fab	5089979
RBE-350HYD	Hydraulic Accumulator Fitting Gauge	1 Ea (1 ea)	100-Small Fab	5067376
RBE-350INCLINOMETER	Inclinometer	1 Ea (1 ea)	100-Small Fab	5091462
RBE-350TDRS	Tail Rotor Driveshaft Bearing Run-Out Gauge	1 Ea (1 ea)	100-Small Fab	5067475
RBE-350TEMP	Temperature Probe	1 Ea (1 ea)	100-Small Fab	5097168
RBE350A93-3200-20	Main Gear Box/Rotor Brake Retaining Nut Wrench	1 Ea (1 ea)	100-Small Fab	5081502
RBE350A93-3205-00E	Engine Gear Box Input Flange Holding Wrench	1 Ea (1 ea)	100-Small Fab	5054079
RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench	1 Ea (1 ea)	100-Small Fab	5054081
RBE350A93-3300-20	Tail Rotor Hub Socket	1 Ea (1 ea)	100-Small Fab	5076097
RBE350A93-3302-02	Tail Rotor Hub Lock Wrench	1 Ea (1 ea)	100-Small Fab	5082272
RBE350A93-3303-02	Tail Rotor Head Body Extractor Tool	1 Ea (1 ea)	100-Small Fab	5097239
RBE350A93-3305-20	Tail Gearbox Wrench	1 Ea (1 ea)	100-Small Fab	5089426
RBE350A93-3307-00	Tail Gearbox Seal Extractor	1 Ea (1 ea)	100-Small Fab	5094796
RBE350A93-3312-03	Tail Rotor Hub Bushing Replacement Tool	1 Ea (1 ea)	100-Small Fab	5095071
RBE350A93-3316-20	Rotating Star Replacement Wrench	1 Ea (1 ea)	100-Small Fab	5081455
RBE350A93-3317-20	Tail Rotor Hub Insert Tool	1 Ea (1 ea)	100-Small Fab	5096935
RBE350A93-3400-00	Drive Shaft Thimble	1 Ea (1 ea)	100-Small Fab	5094777
RBE350A93-3500-00	Bearing Extractor	1 Ea (1 ea)	100-Small Fab	5094786
RBE350A93-3501-20	Extraction Tool, Hydraulic Pump Pulley Bearing	1 Ea (1 ea)	100-Small Fab	5045019
RBE350A94-2704-00	Pedals Locking Tool	1 Ea (1 ea)	100-Small Fab	5067704
RBE350A94-2706-00	Rigging Pin Set	1 Ea (1 ea)	100-Small Fab	501354
RBE350A94-2708-01	Tail Rotor Blade Locking Tool	1 Ea (1 ea)	100-Small Fab	5097490
RBE350A94-3301-00	Tail Rotor Accelerator Support	1 Ea (1 ea)	100-Small Fab	5055272
RBE350A94-3700-A	Swashplate Immobilizing Tools Long Brace & Parts	1 Ea (1 ea)	100-Small Fab	5095490
RBE350A94-3700-C	Swashplate Immobilizing Tools Adjustable Brace	1 Ea (1 ea)	100-Small Fab	508782
RBE350A94-3701-00	7" Main Rotor Rigging Tool	1 Ea (1 ea)	100-Small Fab	5054087
RBE350A94-5201-20	Cartridge, Dummy, Fuel	1 Ea (1 ea)	100-Small Fab	5078997
RBE703A94-1130-01	Main Rotor Blade Trim Tab Tools Assembly	1 Ea (1 ea)	100-Small Fab	5092654
RBE703A95-0505-00	Hose, Main Gear Box Tail Gear Box Draining	1 Ea (1 ea)	100-Small Fab	5082506
RBE703A95-0508-00	Main Rotor Gear Box Drain Tube	1 Ea (1 ea)	100-Small Fab	5046436
RBE703A95-0520-01	Engine And Hydraulic Drain Tube	1 Ea (1 ea)	100-Small Fab	5082598
RBE703A95-0520-01-11	Tube	1 (1 ea)	100-Small Fab	
RBE703A95-0520-01-13	Cap	1 (1 ea)	100-Small Fab	
RBE703A95-0520-01-15	Foam	1 (1 ea)	100-Small Fab	
RBEA62309-65	Laminated Location Card	1 Ea (1 ea)	100-Small Fab	5053656
RBEA62309-81	Top Shelf Cushion use in case APP-1700-E	1 Ea (1 ea)	100-Small Fab	5057817
RBEA62309-82	Top Cushion Stiffener use in case APP-1700-E	1 Ea (1 ea)	100-Small Fab	5057822
RBEA62309-83	Bottom Shelf Cushion use in case APP-1700-E	1 Ea (1 ea)	100-Small Fab	5057829
RBEA62310	AS350/355 Engine Strut	1 Ea (1 ea)	100-Small Fab	5096218
RBT18025-13	Linear Scale (50 lbs)	1 Ea (1 ea)	100-Small Fab	5065446
RBW109-3101-58-1-1	Hammer, Steel	1 Ea (1 ea)	100-Small Fab	5058142
RBW109-3101-58-2-1	Hammer, Aluminum	1 Ea (1 ea)	100-Small Fab	5089084

P/A

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		REV 12	
		TITLE AS350-355 FIELD MAINTANANCE KIT	
DWG NO. RBEA62309			
MAT'L PART FINISH SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 10 .XX ± .03 ANGLES ± 1° SURFACES ± .125 ✓	
DRAWN BY: CLOUGH CHECKED: DUERFELDT QTPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT		1. BREAK ALL SHARP EDGES .015 ± .05" OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASSM 174.50-2009 USED ON MODEL AS350/355	
SCALE 1:8	DATE 9/20/2016	SHEET 1 OF 8	